

Pos	No	Article no	Designation
1	1	13127033	Gearbox support
2	1	13127034	Spacer sleeve f/gearbox support
3	1	13127035	Washer f/gearbox support
4	2	2422346	Hexagon screw M12x25 EIZn 8.8 DIN 933
5	4	2531069	Washer M12 EIZn DIN 125
6	2	2534069	Spring washer M12 EIZn DIN 127
7	1	2422370	Hexagon screw M12x160 EIZn 8.8 DIN 931
8	1	2531072	Washer M14 EIZn DIN 125
9	1	2483611	Locking Nut M12 ELZn DIN 985
11	2	2422240	Hexagon screw M8x16 EIZn 8.8 DIN 933

1. Remove the power transmission shaft which is between the gearboxes on the pump.

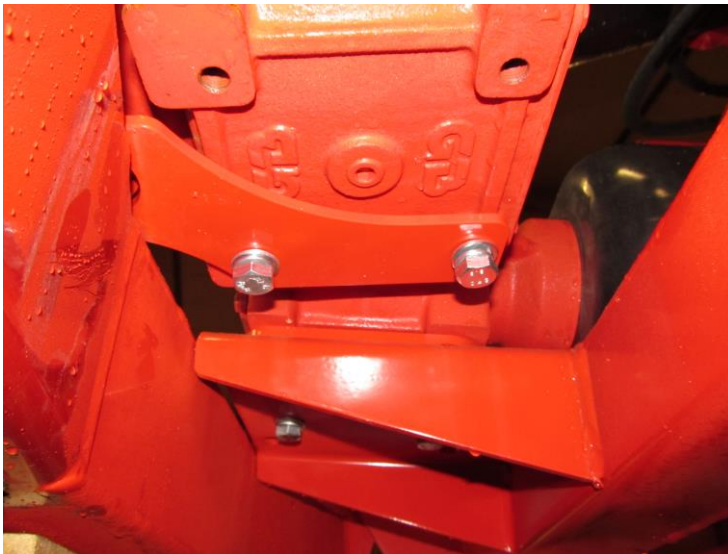


2. Release four screws securing the safety funnel and the mounting bracket to the double gearbox pointing away from the tractor. Release the long screw which secures the bracket to the pump mount. Remove the safety funnel and the old bracket. Take care of the safety funnel and two washers for screws that secure the safety funnel.

3. Put new parts in place as shown in the picture.



4. Screw the bracket to the gearbox as shown in the picture.



5. Center the screw with the spacer washers on the picture two and screw in place with a nut on the underside of the pump attachment. This screw can now be properly attached without the gearbox being locked.



6. Put the safety funnel back and fasten it with two new screws that are shorter than four screws before. Use washers which were picked off when the safety funnel was dismantled.